

# SHASHANK BANGERA

+918378948052, Flat no. 16, Harikrupa soc, near Nasardi Bridge, Pune Road Nashik- 422011

Mail ID: [shashankbangera99@gmail.com](mailto:shashankbangera99@gmail.com) Linked In: [linkedin.com/in/shashank-bangera-a6182a161](https://www.linkedin.com/in/shashank-bangera-a6182a161)

## Objective

QA Supervisor with 5+ years of experience in Nonwoven manufacturing, seeking full-time Quality assurance roles. Proven track record of implementing quality control processes, leading inspection teams, and ensuring compliance with industry standards Seeking to leverage expertise to drive quality excellence and operational success in a reputable nonwoven manufacturing company.

## Education

**Master of Science in Analytical Chemistry: 8.00 CGPA** **2017-2019**

HPT arts RYK Science college Nashik. Affiliated to Savitribai Phule Pune University.

**Bachelor of Science in Chemistry: 70.0%** **2014-2017**

HPT arts RYK Science college Nashik. Affiliated to Savitribai Phule Pune University.

## Skills

- Quality Assurance and Control
- Team Leadership and Management
- Continuous Improvement Methodologies
- Statistical Analysis and Data Interpretation
- Regulatory Compliance
- Root Cause Analysis and Problem-Solving
- Documentation and Record Keeping
- Cross-Functional Collaboration
- Adaptability
- Time Management

## Experience

**QA Supervisor**

**Oct 2022- Present**

### **Narula Nonwoven Co. Ltd. Thailand**

- Oversee all aspects of quality assurance processes and procedures within the Nonwoven manufacturing plant, ensuring adherence to industry standards and regulatory requirements.
- Develop and implement quality control protocols to maintain product integrity and consistency throughout the production cycle.
- Lead a team of QA technicians, providing guidance, training regarding ISO, ASTM, EN standards, and performance evaluations to ensure the highest level of productivity and accuracy.
- Collaborate with cross-functional teams, including production, engineering, and supply chain, to address quality issues and implement corrective actions in a timely manner.
- Utilize statistical analysis and data-driven approaches to identify trends, root causes, and opportunities for process optimization.
- Implement and maintain a comprehensive documentation system for quality records, test results, and compliance documentation.
- Involved in New Product Development as per customer requirement.
- Drive continuous improvement initiatives aimed at enhancing product quality, reducing waste, and increasing operational efficiency.
- Act as a liaison between the QA department and external auditors, customers, and regulatory agencies during inspections and quality reviews.

**Jindal Polyfilms Limited Div Global Nonwovens, Nashik**

- Identified and documented quality issues, deviations, and non-conformities, and collaborated with production teams to implement corrective actions.
- Maintained accurate and detailed records of quality control activities, including test results, inspection reports, and quality metrics.
- Assisted in the development and implementation of Quality Assurance procedures, work instructions, and training programs for Quality Assurance Staff.
- Commence annual SIP Audit for QAKE (Quality Assurance Key Elements) essential for P&G approved suppliers Conduct monthly meetings with P&G to review the performance of supplied products.
- Participated in root cause analysis and problem-solving activities to address quality issues and improve process efficiency.
- Initiated validation and change control protocols for QA instruments and Quality Process.
- Managed Quality Management Systems (QMS) in compliance with industry standards such as ISO 9001:2015, ISO 13485, OEKO Tex Standard 100 within the nonwoven manufacturing environment.
- Conducted internal audits to evaluate the effectiveness of QMS implementation, identified non-conformities, and recommended corrective and preventive actions.
- Facilitated external audits by regulatory agencies and customers, ensuring successful outcomes and maintaining good standing with regulatory bodies and customers.
- Performed routine quality inspections and tests on raw materials, in process Spun bond, Spunmelt and Melt blown Fabric, to ensure compliance with customer specifications and standards.

**Languages Known**

- **English**
- **Hindi**
- **Kannada**
- **Marathi**
- **Tulu**