

# CURICULLAM VITAE

**NIKHIL RAVINDRANATH BISEN**

EMAIL ID- [bisennikhil5@gmail.com](mailto:bisennikhil5@gmail.com)

MO. No. – 7083629296

## **PRODUCTION EXECUTIVE**

Offering over 6 years of well-honed experience and seeking challenging & rewarding opportunity with an organization of repute which recognizes and utilizes my true potential nurturing my analytical and technical skills.

## **WORK EXPERIENCE: -**

Company: **GARWARE FULFLEX (INDIA) PVT LTD , WAI**

**Shift Incharge – Production**

Having Experience of 9 Month in Production Curing and Extruder departmen

t.Designation: Production Executive

Duration: 23<sup>rd</sup> Jan. 2023 to till Date

Product: **Sports Item, Elastic Rubber**

**Tapes, ExerciseBand, Training Band  
,Spiky Ball, Tourniquet, Massage Ball .**

## **JOB RESPONSIBILITY: -**

- Manpower Handling and Managing shifts.
- Maintaining the record of production & scrap on a shift basis.
- Implement the first pies approval process for molding/slitting/ inspection with the proper record.
- Maintain WIP Stock (Inventory) of Compound for Extrusion & Molding .
- Closing Non Conformity (NC) .
- For Cold Feed Extruder – **FIFO** monitored in order to avoid expiry of the compound.
- Mould cleaning Activity monitored & made available .
- Preparing MIS Report and Explain & Update GAMBA Board On Daily Basis.
- Solving Internal Process Related Issue .
- Taking various Trial on product for Better Quality with R&D Team .
- Monitoring **Production, Scrap & Defects** on hourly basis.
- Achieve Production Target as per plan with Safety and Quality.
- Working on Defects & Scrap (**Air Blisters, Under Flow Weight, Color Variation, Dent Mark**).
- Attending Conference Meeting And Discussing Yesterday Production, Scrap, Defects, and Observation.
- Report Daily **Production Details** to the Manager.

**Company: CEAT TYRE LIMITED, NAGPUR**

**Shift Supervisor – Production**

**Having Experience of 5 years 5 Months in the Production Curing department & Punturesafe (P55) .**

Designation: Management Executive

Duration: 17<sup>th</sup> Aug. 2017 to 19 Jan 2023

Product: **Two and three-wheeler tyre**

### **JOB RESPONSIBILITY: -**

- Good skills of Manpower Handling (40+) & Manage shift.
- Report Production Details to Senior Manager.
- Making Shift Schedule of respected month.
- Facing External & Internal Audit (**OEM's ,5s,IATF , IMS Audit, PQR, QA Process Audit**)
- Working on **PQCDSM**.
- Work On **"7 QC" TOOL**.
- Achieve The Target of Production as per plan.
- Knowledge about **OEE**.
- Handle **NCMR** Area and **Re-Classifications** Area.
- **Tyre Inspector**, Inspect Defect in Tyre and **Repair**.
- Do proper Planning with Building team and minimize Loss due to NGT
- Maintain Process Related all documents (Route Card, Mold History Card, Check sheet, Logbook, etc.)
- Monitoring **Packaging** Department.
- Achieve **KPI & CLIP**.
- Solving All Defect Problem in cure Tyre with the help of our Knowledge & Experience.
- Work On Reduce Defect Percentage (FM, Light Tread, OTS, Bead Crack, CFC, Etc.).
- Knowledge **about Work Instructions /SOP/IPS & All document Related to M/C & process**.
- **Trouble shooting** of each problem related process.
- Continues doing effective effort to improve productivity with collaboration of quality, technology,maintenance and safety.
- Knowledge about **PFMEA, PFD, CP**.
- Control **Breakdown & Process Loss**.
- Control inventory by effective planning and scheduling.
- Working on KANBAN and FIFO.
- To implement **KAIZEN** on machine.
- Scrap Reduction.
- **5'S** Zone Leader and Internal Auditor.
- **Quality circle** on scrap reduction and Cost reduction.
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### **EDUCATION QUALIFICATIN**

- I Have Completed Degree in Electrical Engineering From RTM Nagpur University With **7.96 CGPA** in 2018-2022.
- I Have Completed Diploma in Electrical Engineering From MSBTE With **65.21 %** in 2014-2017 .

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**PROJECT DETAILS: -**

- Scrap Reduction in Curing area. (Bladder leak, Air trap, Bladder fold, Mold related scrap.)
- Ramp Up Auto Sealant Application Productivity
- Reduction FM Scrap.

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**ACHIEVEMENTS: -**

- Best Performance in Quarter 3 in 2022.
- Best KAIZEN Idea

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**COMPUTER SKILL: -**

- Working on **SAP**.
- Working on **MES** (Manufacturing Execution System).
- Knowledge about MS Office & Excel.
- Basic Awareness of Internet

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**PERSONAL DETAILS:-**

- Name: **NIKHIL BISEN**
- Address: AT. Mendha Ta. Tirora Dist. Gondia (Maharashtra) 441911
- DOB: 11/03/1996
- Language: English, Hindi, Marathi
- Gender: Male
- Marital status: Unmarried

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**DECLARATOIN: -**

I declare that all the information provided above is true to the best of my knowledge.

DATE: -

PLACE: -

Yours Faithfully

NIKHIL BISEN