

PANKAJ DEVHARE



CONTACT

📍 Nagpur Maharashtra

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OBJECTIVE

To continue my career with an organization that will utilize my MANAGEMENT, SUPERVISION & ADMINISTRATIVE skills to benefit mutual growth and success.

SKILLS

- Team leadership
- Quality Management
- production Targets management
- Process Audit
- Ms Excel and Ms Power point
- 7qc tools
- Sap(MM)

PROFILE SUMMARY

Experienced Assistant Quality Engineer with 3 years and Assistant production Engineer 6+ years of expertise in Tooling Quality, Calibration of Tools, Jigs & Fixtures, as well as QA and QC. Proficient in conducting various inspections including Incoming, In-process, and Final Process on sheet metal parts. Skilled in utilizing industry-standard tools such as Polyworks Software, for accurate measurements and assessments. Possesses a strong understanding of engineering drawings and expertise in GD&T. Multi-talented Production Supervisor knowledgeable about equipment operation, quality standards and safety hazards. Able to step into any production position and work hands-on with team members in need of improvement. Versed in documentation, compliance and scheduling.

EXPERIENCE

TATA ADVANCED SYSTEM LTD, Nagpur

May 2021 - Current

ASSISTANT ENGINEER (QC/QA).

- Monitors supplier quality performance (supplier Borods) & CARS & SCARS while implementing preventative Measure to deal with these quality issues.
- Performing quality audit at supplier end & travel at supplier end for Tool buy-off.
- Preparation of Quality Inspection Plan, IMS plan, IPIR plan, FAIR reports, Setup Sheets
- Applied knowledge and comprehension of engineering drawings and GD&T standards to support inspection processes.
- Executed First Article Inspection per AS9102 to ensure quality standards compliance.
- Hands on understanding of polyworks software and actively involved in report making.
- Verified supplier tools reports package and conducted thorough receiving inspections on tools, Fixtures, bought out parts and raw materials as per inspection plan to ensure quality and compliance.
- Assessed Third Party tools certificates, including Material Certificates, Heat Treatment reports, Blackodising, Anodising, and COC for standard parts to confirm quality standards.
- Ensured MSA (Measurement System Analysis) of required inspection tools to establish capable inspection systems as per AS13003.
- Executed Manual and visual inspections of tools, parts based on engineering drawings, ensuring precision and accuracy.
- Conducted In-Process and Final Inspections on sheet metal and metallic parts in accordance with the Inspection Plan, maintaining high standards of quality and compliance.
- Implemented proper Corrective and Preventive action for Non-Conformance. Implemented proper PFMEA (Process Failure Mode and Effects Analysis) to identify and mitigate risks and gaps related to the inspection process.
- Knowledge about standards AS9100, AS9102, ISO 9001:2015, ASME Y14.5

TATA ADVANCED SYSTEM LIMITED, Nagpur

Jun 2014 - May 2021

Assistant Engineer production

- Produced development plans and conducted personnel reviews monthly.
- Participated in continuous improvement initiatives, applying tools to improve quality, cost, safety and cycle time.
- Established and updated production schedules to meet changing demands.
- Trained employees on safe equipment operation and monitored workplace environment to maintain health and safety standards.

- Continuous process improvement at the workplace like 5S, pokayoka, 3P, KAIZEN, KANBAN.
- Actively participating in TPM activities
- Face internal and external audits of Aerospace Quality Management System (AQMS), AS9100 rev D, NADCAP, OHSAS, EHS, IMS.
- Inventory management (tool and consumables). Consumables tracking for weekly, monthly, quarterly and annual requirements.
- Planning of Raw material for the production and prototypes with the help of SAP system. To reduce rejections during production.
- Execution of daily production plans.

EDUCATION

Govt Polytechnic Amravati

2013

Diploma in plastic polymer engineering

73.69

ACHIEVEMENTS & AWARDS

- ✓ • Successfully completed Six sigma Green belt Certification
- Member in Quality Audit Team for NADCAP and AS9100 Audit.
- Member of CIT(continuous improvement team).
- Major Contribution in maintaining 100% Quality
- Employee of the month for reduction in cycle time.