



# RAMDHEERAJ VISHWAKARMA

(QA & QC INCHARGE)

## ABOUT ME

Over a 5 years career in Medical Device (**Disposable Surgical Rubber Gloves**) Manufacturing Industry and a record of excellence in Laboratory Management. Skilled in optimizing Quality Control procedures and leading cross-functional Teams to exceed Production Objectives.

Looking for a company which will allow me to continue to develop my knowledge and potential.

## CONTACT



Banshi Siddharth Nagar  
Uttar Pradesh India. (Pin – 272153)



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## AREAS OF EXPERTIES

- ❖ **Laboratory Testing**
- ❖ **Quality Control**
- ❖ **BIS Certification (IS 13422:1992)**
- ❖ **Quality Audits (ISO 13485:2016)**  
(Medical devices Quality management system)
- ❖ **CDSO Audit (MD 5)**
- ❖ **ETO Sterilization Validation**
- ❖ **SOPs**
- ❖ **Quality Assurance (QA Processes)**
- ❖ **Knowledge of International Standards**

such as:

(ISO 10282:2014, IS 15354:2003,  
ASTM D 3577:2015, EN 455-1:2000  
EN 455-2:2015, IS 3400 Part 1 : 2012  
IS 4148:1989, IS 13422:1992,)

## WORK EXPERIENCE

- ❖ **STOE MANUFACTURING BASE** 01/2022 – Presente  
Ahmedabad, Gujarat  
QA & QC INCHARGE

**STOE MANUFACTURING BASE** is a leading (**Disposable surgical rubber gloves**) manufacturing company. I am working here as a QA & QC Incharge.

Responsible for taking a lead role in the quality control department of the company.

### Duties:

- Collaborated with cross-functional teams to ensure quality standards.
- Inspection of Inward raw materials.
- Chemical formulation Testing (Dispersion Preparation)
- Latex Compounding Testing.
- Verify the Inward Raw Latex Testing by the Laboratory chemist.
- SOPs formation for Laboratory Testing.
- Dip Line Validation.
- Tumbler Dryer Validation.
- Packing Validation
- ETO Sterilization Validation.
- Maintained detailed documentation for **BIS, ISO** and **CE** mark requirements, ensuring 100% regulatory compliance.
- Managed in-process inspection ensuring batch to batch consistency.
- Verify the Batch Manufacturing Record (BMR) prepared by the QA executive.
- Make the calibration Plan for the Laboratory Instruments.
- Preparing and analyzing information for the purpose of Management Review meeting (MRM).
- Make the TEST REPORT for Rajasthan Medical Services Corporation (RMSCL) government order supply.
- Knowledge of Government e Marketplace (GeM) audit.
- Prepared the Training Plan and provide the training to Chemical Mixing Operator and maintained records.
- Prepared the Training Plan for QA executives and provide the training and maintained the records.

## Laboratory Instruments Used:

- Digital Tensile Testing Machine
- Dum Bell Die Cutter
- Hot Air Oven
- Digital Incubator
- Vertical Autoclave
- Humidity Chamber (Conditioning Chamber)
- B4 Ford Cup Viscometer
- GSM Round Cutter
- Accelerated Aging Oven
- Specific Gravity Hydrometer
- Digital Thickness Gauge
- Digital Hygrometer
- Dry Block Incubator
- ETO Sterilization Machine
- Watertight Testing Machine
- Airtight Testing Machine
- Digital pH Meter
- Digital TDS Meter
- Chemical Weighing Scale
- Glass Thermometer
- Wet & Dry Bulb Thermometer
- Suction Filtration Machine
- Steel Scale
- Analogue Thickness Gauge

## ❖ SWEAR HEALTHCARE PRIVATE LIMITED

02/2019 – 01/2022

DHOLPUR, RAJASTHAN India

Laboratory Incharge (QC Incharge)

**SWEAR HEALTHCARE PRIVATE LIMITED** is a growing (**Disposable surgical rubber gloves**) manufacturing company.

I worked there in the post of Laboratory Incharge.

### **Duties:**

- Perform Laboratory Testing for Inward Raw Latex i.e (**TSC%, DRC%, NRC%, pH, Viscosity, Alkalinity, etc.**)
- Chemical Formulation Testing (Dispersion Preparation Testing)
  - TSC%
  - pH
  - Film Check
  - Cloud Test etc.
- Latex Compounding Testing.
  - TSC%
  - pH
  - Viscosity
  - CTR
- Tensile Testing as per IS 13422:1992
  - Before Ageing (Tensile Strength, Ultimate Elongation Percentage, Stress at 500%)
  - After Accelerated Ageing (Tensile Strength, Ultimate Elongation Percentage)
- Airtight\_Testing as per IS 13422:1992
- Watertight\_Testing as per ISO 10282:2003
- Moisture\_Content\_Test for surgical rubber gloves.
- Powder Content Test for Pre Powdered gloves.
- Physical Dimension Testing.
- Maintained Process Control Parameter.
- Maintained Record for each laboratory tests.
- Seal Strength Test for Final pouch

- Leak test for final pouch
- Drop Test for the outer Box cartoon.
- Prepare Record for BIS audit.
- Make the TEST REPORT for **Rajasthan Medical Services Corporation (RMSCL)** government order supply.
- Make SOPs for laboratory Testing.

## EDUCATION

- ❖ **BSc. Chemistry** **AUG 2015**  
Dr. RAM MANOHAR LOHIA AVADH UNIVERSITY FAIZABAD (AYODHYA) UTTAR PRADESH
- ❖ **Intermediate Examination (12<sup>th</sup>)** **JUNE 2012**  
BOARD OF HIGH SCHOOL AND INTERMEDIATE EXAMINATION U.P.
- ❖ **High School Examination (10<sup>th</sup>)** **JUNE 2010**  
BOARD OF HIGH SCHOOL AND INTERMEDIATE EXAMINATION U.P.

## HOBBIES



## STRENGTH/SKILL

- Knowledge of Computer (MS Word, MS Excel, MS PowerPoint)
- Computer Typing Speed 32 WPM
- Ability to work under pressure
- Leadership Skills
- Self Motivated
- Analytical and Critical thinking.
- Curiosity and eagerness to learn new things.

## DECLARATION

I hereby declare that all the information mentioned in my resume is true and correct to my knowledge and I take full responsibility for the accuracy of the particulars mentioned.

**DATE:**

**Signature:**  
